

ROYCO® 782

SYNTHETIC FIRE RESISTANT HYDRAULIC FLUID

ROYCO® 782 is a red - colored "Super Clean", synthetic hydraulic fluid developed to meet the severe duty demands of today's military and industrial equipment. Modern additive technology is employed for oxidative stability, corrosion inhibition, and antiwear protection. ROYCO® 782 is compatible with petroleum-based fluids and all components used in mineral oil type hydraulic systems.

APPLICATIONS

ROYCO® 782 is intended for use in severe duty applications requiring both low and high temperature operation, extended time periods between service intervals, excellent shear stability, water demulsibility, and the safety factor afforded by the use of a synthetic fluid. ROYCO® 782 is recommended for use in aircraft, missile, and ordnance systems using synthetic sealing materials as well as in heavy-duty construction equipment, and industrial robotic hydraulic systems. ROYCO® 782 is suitable for use in applications operating at temperatures from -40°C to 205°C. This product is especially recommended for use where the high flash point provides added safety margins.

SPECIFICATIONS

ROYCO® 782 meets the requirements of and is qualified to MIL-SPEC: MIL-PRF-83282D Am 1, NATO Code Number H-537.



TYPICAL PROPERTIES

PROPERTIES	TEST METHOD	ROYCO® 782
Kinematic Viscosity, cSt		
@ 205°C	ASTM D445	1.08
@ 100°C		3.51
@ 40°C		14.2
@ -40°C		2027
Low Temperature Stability, -40°C, 72 hours	FTM 3458	Pass
Flash Point, °C (°F)	ASTM D92	218 (424)
Fire Point, °C (°F)	ASTM D92	251 (483)
Pour Point, °C (°F)	ASTM D97	-61 (-77)
Neutralization No., mq KOH/g	ASTM D664	0.03
Barium Content, ICP-AES, ppm	ASTM D5185	0
Specific Gravity, (15.6°C)	ASTM D1298	0.852
Gravimetric Filtration, mg	ASTM D4898	0.1
Water Content, ppm	ASTM D6304	65
Evaporation, 205°C, 6.5 hours, % loss	FTM 350	10.5
Lubricity, 4-Ball Wear, scar diameter, mm		
1 Kg, 1200 RPM, 1 hour, 75°C	ASTM D4172	0.14
10 Kg, 1200 RPM, 1 hour, 75oC		0.21
40 Kg, 1200 RPM, 1 hour, 75oC		0.44
Solid Particle Contamination, auto counter		
Filtration time, min	FTM 3009	722
5-15 mu		95
16-25 mu		27
26-50 mu		4
100+ mu		0
Foam Characteristics, 25°C, ml 5 min /10 min	ASTM D892	4 / 0

PACKAGING

ROYCO® 782 is available in 1-gallon containers, 5-gallon pails, and 55-gallon drums.



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